

SAFETY DATA SHEET

Portland Cement Clinker

Section 1: Identification of the Material and Supplier

Company Details

Cement Australia Pty Limited

ABN 75 104 053 474

18 Station Avenue
Darra, Queensland 4076**Tel:** 1300 CEMENT (1300 236 368)**Fax:** 1800 CEMENT (1800 236 368)**Website:** www.cementaustralia.com.au**Emergency Contact Number:****Contact Person:** Technical ManagerTelephone: 1300 CEMENT (1300 236 368 - Business Hours) or
Poisons Information Centre 13 11 26

Manufacturing Plants

Gladstone:

Landing Rd, Fisherman's Landing, Gladstone QLD 4680

Railton:

Cement Works Rd, Railton, TAS 7305

Imported Sources:

Various Imported Portland Cement Manufacturing Plants that meet Cement Australia supply specifications.

Product

Name:**Portland Cement Clinker****Other Names:**

None

Use:

Cement Clinker is an intermediate product used in manufacture of General Purpose and Blended Cements in Cement Australia plants. Clinker Dust is essentially "raw" Cement Powder.

Section 2: Hazards Identification

2.1 Classification

**DANGER**

GHS CLASSIFICATION

Classified as Hazardous according to the Safe Work Australia guidelines for Globally Harmonised System of Classification and Labelling of Chemicals (GHS).For more information call **1300 CEMENT** (1300 236 368)
or visit www.cementaustralia.com.au*Mix it with the best.*

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

This product is classified as hazardous according to Safe Work Australia criteria. Not classified as a dangerous good by the criteria of the ADG code, IMDG or IATA.

Hazard Class and Category

Skin Corrosion/Irritation: Category 2

Serious Eye Damage / Eye Irritation: Category 2A

Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2

The properties of Cement change when water is added. See SDS for Wet Concrete.

2.2 GHS Label elements

Pictograms and Signal Words



DANGER

Hazard Statement(s)

- H315** Causes skin irritation.
H319 Causes serious eye irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention Statement(s)

- P101** If medical advice is needed, have product container or label at hand.
P202 Do not handle until all safety precautions have been read and understood.
P103 Read label before use.
P260 + P261 Do not breathe dust. Avoid breathing dust. Cement can become easily airborne.
P264 Wash any skin exposed to the product thoroughly after handling. Do not touch eyes until hands are thoroughly washed clean of material.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves in accordance with AS2161. Wear dust proof eye protection in accordance with (AS/NZS1337.1).

Response Statement(s)

- P305+P351+P338** IF IN EYES: Immediately call POISON CENTRE 131126 or Doctor. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P304 + P340 + P305 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P310 Immediately call POISON CENTRE 131126 or Doctor if you feel unwell.
P321 Specific treatment is advised - see first aid instructions.

P362 Take off contaminated clothing and wash before re-use.

Storage Statement(s)

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Keep container tightly closed. Store locked up.

Disposal Statement(s)

P501 Dispose of unused contents in accordance with jurisdictional regulations.

2.3 Other hazards

No information provided.

Section 3: Composition/Information on Ingredients

Portland Clinker consists of a crystalline mass manufactured from substances mined from the earth's crust. It contains trace amounts of naturally occurring, but potentially hazardous chemical entities including metals such as chromium and nickel. All significant constituents are listed below:

Chemical Entity	Proportion	CAS Number
Portland Clinker	>97%	65997-15-1
Calcium Oxide	<3%	1305-78-8
Hexavalent Chromium Cr (VI)	<10 ppm	1333-82-0

Section 4: First Aid Measures

4.1 Description of first aid measures

Swallowed/Ingestion: Rinse mouth and lips with water. Do not induce vomiting. Give water to drink to dilute stomach contents. If symptoms persist, seek medical attention. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

Eyes: If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Skin: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Inhalation: If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

First Aid Facilities: Eye wash facilities and safety shower should be available.. Washing facilities with running water.

Advice to Doctor: Treat symptomatically.

4.2 Most important symptoms and effects, both acute and delayed.

Irritating to the eyes, skin, and respiratory system. Some individuals may exhibit an allergic response upon exposure to this product, possibly due to the trace amounts of chromium present. Hexavalent chromium compounds are classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed.

Treat as for moderate to strong alkali and symptomatically.

Section 5: Fire Fighting Measures

Fire/Explosion Hazard:	None	Special Protective Precautions and equipment for fire fighters:	None required
Hazchem Code:	None allocated		
Flammability:	Not flammable		
Extinguishing Media:	None required		
Hazards from Combustion Products:	None		

Section 6: Accidental Release Measures

Spills: Spills are best cleaned up by vacuum device to avoid generating airborne dust. Recommendations on Exposure Control and Personal Protection should be followed during spill clean-up. Keep product out of storm water and sewer drains. Wetting during clean-up will cause formation of setting cement.

Section 7: Handling and Storage

Handling: When supplied in bags these need to be handled in accordance with Hazardous Manual Tasks Code of Practice.

Storage: Protect from moisture to prevent hardening. Storage of cement may be in concrete silos, steel bins, or plastic lined multi-ply paper bags.

Section 8: Exposure Controls/Personal Protection

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium carbonate (Limestone, Marble, Whiting)	SWA (AUS)	--	10	--	--
Calcium oxide	SWA (AUS)	--	2	--	--
Chromium (VI) compounds (as Cr)	SWA (AUS)	--	0.05	--	--
Magnesium oxide (fume)	SWA (AUS)	--	10	--	--
Portland Cement	SWA (AUS)	--	10	--	--

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Skin/Body: Minimise contact. When handling dry or wet mortar, wet concrete, or grout, personnel should wear protective clothing and impervious footwear, and gloves such as PVC (see Australian and New Zealand Standards AS/NZS 4501 and AS 2161). Never kneel in wet product or allow extended contact of skin with wet cement. Wear long sleeved shirt and full-length trousers.

Remove clothing which has become contaminated with wet or dry product to avoid prolonged contact with the skin. If wet product gets into boots, remove socks and boots immediately and wash skin thoroughly. Wash work clothes regularly. To avoid contamination of face and lips and ingestion, wash hands before eating, or smoking.

Hands: Wear PVC, rubber or cotton gloves when handling material to prevent skin contact.

Eyes: Wear safety glasses or dust-proof goggles when handling material to avoid contact with eyes.

Respiratory: Where an inhalation risk exists wear a Class P1 (Particulate) respirator, dependent on a site-specific risk assessment.

Section 9: Physical and Chemical Properties

Appearance:	A fine powder ranging in colour from grey to off-white
Odour:	No distinctive odour
Boiling/Melting Point:	Melting point >1200°C
Vapour Pressure:	Not applicable
Specific Gravity:	3.0 – 3.2
Flash Point:	Non-applicable
Flammability Limits:	Not applicable
Solubility in Water:	Slight, reacts on mixing with water forming an alkaline (caustic) solution (pH >11)
Particle Size:	Up to 50% of the fresh dry material may be respirable (below 10 microns)

Section 10: Stability and Reactivity

Chemical Stability:	Chemically stable
Conditions to Avoid:	Keep free of moisture
Incompatible Materials:	None
Hazardous Decomposition Products:	None
Hazardous Reactions:	A corrosive substance harmful to exposed skin is the result of water addition to the point of creating a paste or slurry. See SDS for Wet Concrete.

Section 11: Toxicological Information

Portland Clinkers are stable substances, will not decompose into hazardous by-products and do not polymerise.

Short Term (Acute) Exposure

Swallowed: Unlikely under normal industrial use. Mildly abrasive and corrosive to mouth and throat if swallowed. May cause nausea, stomach cramps and constipation.

Eyes: Irritating and corrosive to the eyes and may cause alkaline burns. Cement dust is irritating to the eyes. Exposure to dust may aggravate existing eye irritations.

Skin: Dust is irritating and drying to the skin. Direct contact with wet cement may cause serious skin burns. Within 12 to 48 hours (after one- to six-hour exposures) possible first, second- or third-degree burns may occur. There may be no obvious pain at the time of the exposure. Chronic skin disorders may be aggravated by exposure to dust or contact with wet cement.

Inhaled: Cement dust is irritating to the nose, throat and respiratory tract causing coughing and sneezing.

Pre-existing upper respiratory and lung diseases including asthma and bronchitis may be aggravated.

Long Term (Chronic) Exposure

Eyes: Dust may cause irritation and inflammation of the cornea.

Skin: Repeated contact causes irritation and drying of the skin and can result in skin reddening and skin rash (dermatitis). Over time this may become chronic and can also become infected. Persons who are allergic to chromium may develop an allergic dermatitis which aggravates the irritant effects, and this combination can lead to chronic cement dermatitis and serious disability particularly affecting the hands.

Of the ingredients, Water soluble Hexavalent Chromium (Cr VI) is not classified as a carcinogen by the Hazardous Chemical Information System (HCIS); may trigger skin sensitisation issues in some users.

Inhaled: Repeated exposure to the dust may result in increased nasal and respiratory secretions and coughing. Inflammation of lining tissue of the respiratory system may follow repeated exposure to high levels of dust, with increased risk of bronchitis and pneumonia.
Repeated and prolonged exposure to dust levels which exceed the OES for crystalline silica (see above) may occur. This can cause bronchitis, and silicosis (scarring of the lung).

Section 12: Ecological Information

Ecotoxicity: Product forms an alkaline slurry when mixed with water.
Bio accumulative potential: This product is not expected to bioaccumulate.
Persistence and Degradability: Product is persistent and would have a low degradability.
Mobility: A low mobility would be expected in a landfill situation.

Section 13: Disposal Considerations

Portland Clinker can be treated as a common waste for disposal or dumped into a landfill site, in accordance with local authority guidelines.

Keep material out of storm water and sewer drains.

Measures should be taken to prevent dust generation during disposal, and exposure and personal precautions should be observed (see above)

Section 14: Transport Information

Transportation is done in bulk or bag form by Ship, Rail and Road.

UN Number: None allocated
Proper Shipping Name: None allocated
Class and Subsidiary Risk: None allocated
Packing Group: None allocated
Special precautions for user: Avoid generating and breathing dust
Hazchem Code: None allocated

Section 15: Regulatory Information

Portland Clinker is not classified as Dangerous Goods.

A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

All chemicals listed on the Australian Inventory of Chemical Substances (AICS)

Section 16: Other Information

For further information on this product contact:

Telephone: 1300 CEMENT (1300 236 368 - Business Hours)

Facsimile: 1800 CEMENT (1800 236 368)

Previous Edition: 2014 – GHS Compliance edits made and supplementary compliance edits added.

2020 – Format updates

2022/2023 – Format updates

Next Review Date for this SDS: 31 December 2026.

Australian and New Zealand Standards:

AS 2161: Industrial Safety Gloves and Mittens (excluding electrical and medical gloves).

AS/NZ 1336: Recommended Practices for Occupational Eye Protection.

AS/NZS 1715: Selection, use and maintenance of respiratory protective devices.

AS/NZS 1716: Respiratory protective devices.

AS/NZS 4501: Occupational protective clothing.

Advice Note:

Cement Australia believes the information in this document to be accurate as at the date of preparation, but, to the maximum extent permitted by law, Cement Australia accepts no responsibility for any loss or damage caused by any person acting or refraining from action because of this information.

The provision of this information should not be construed by anyone as a recommendation to use this product. No one should use any product in violation of any patent or other intellectual proprietary rights or in breach of any statute or regulation.

Users should rely on their own knowledge and inquiries and make their own determination as to the applicability of this information in relation to their particular purposes and specific circumstances. Each user should read this MSDS and consider the information in the context of how the product will be handled and used in the workplace and in conjunction with other substances or products.

[SDS Ends]